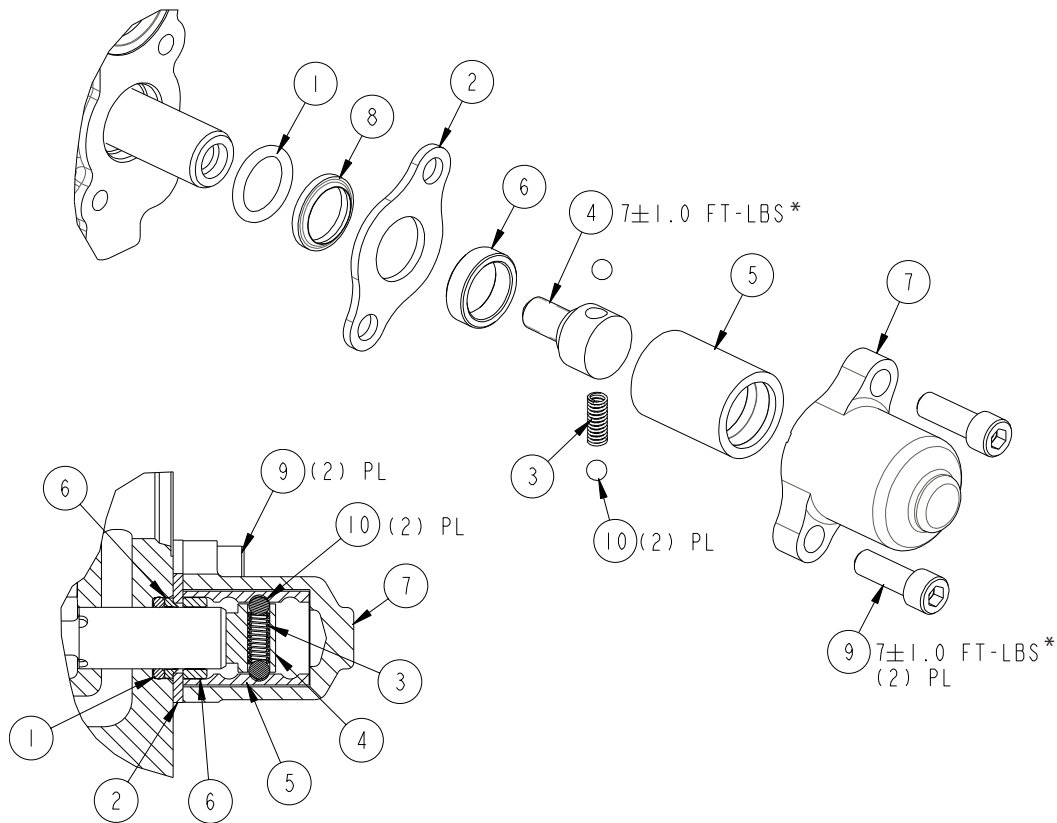


SECTION 3.4 ASSEMBLING END MECHANISMS

3-POSITION DETENT END MECHANISM FOR SOLID SPOOLS



Ref No.	Part No.	Description	Quantity
	B11-100	End Mechanism Kit for 3-Position Detent – Solid Spools	
1	130	O-Ring AS568A-113 70 duro Nitrile	1
2	5012	Plate-Seal	1
3	5023	Spring ②	1
4	5024	Spool End-Detent Pin ① ✖ 3/16 dia rod	1
5	5025	Sleeve-Detent	1
6	5026	Spacer	1
7	5028	Cap-Spool	1
8	5029	Wiper	1
9	5035	Cap Screw-Soc. Hd. 1/4-20 x .75" ✖ 3/16 Allen	2
10	5049	Ball 3/16" grade 200 type 440 stainless steel ②	2

① Clean threads and apply Loctite® 242 (Blue) thread locking adhesive prior to installation.

② Lubricate with a high quality lithium based grease prior to installation.

* 7±1.0 ft-lbs. = 9.5±1.4 N-m